

INSTRUCTION FOR COIL PIPES or PIPES which have not free stress

If there is a stress on the pipe you should use “ V clamp “.

There are two problems on PE pipes:

Ovalization and
Stress on the pipe

“ V clamp “ should be used to getting rid of swank and “ reround tool “ should be used to become straight ovalization.



“ V clamp “ is used as the following pictures.



1



2



3



4



5